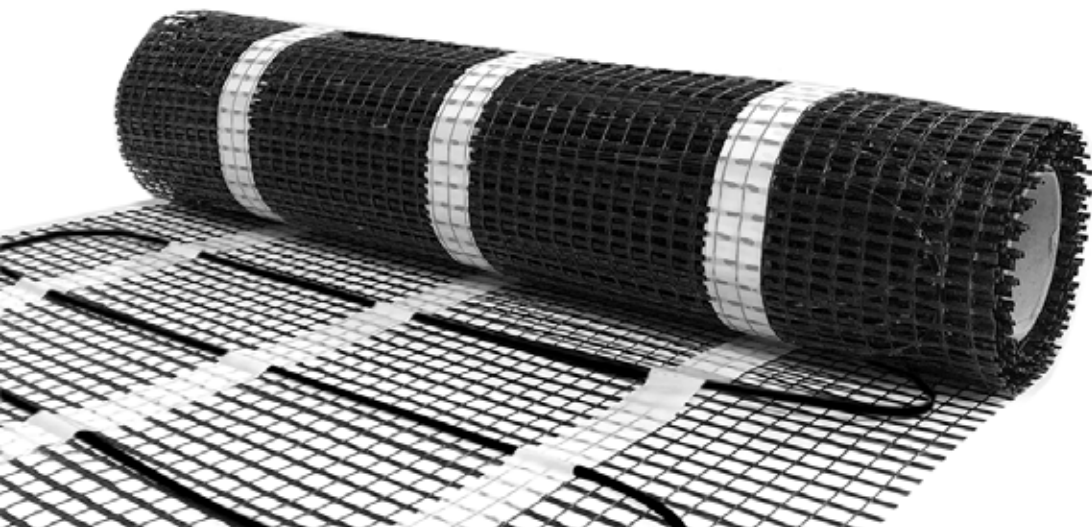


# Stealth underfloor heating mat



## Installation Manual

Sticky backed underfloor heating mats



0800 772 0752

[info@underfloorheatinghq.co.uk](mailto:info@underfloorheatinghq.co.uk)

PLEASE READ THE INSTRUCTIONS BEFORE  
YOU INSTALL YOUR HEATING SYSTEM



**TÜVRheinland®**  
Precisely Right.

Safety Tested according to  
IEC 60335-1 & IEC 60335-2-96:2002

Controls are sold separately: We recommend you purchase our Wi-Fi underfloor heating thermostat. Your electric underfloor heating thermostat should have a floor sensor, please install when fitting the mats.

# Installation instructions

## SAFETY INFORMATION:

- These systems are designed for use **only under tiled floors**.
- This appliance is for indoor use only.
- We do not guarantee systems that have not been fitted in accordance with these installation instructions or those that endure accidental damage.
- Only underfloor heating thermostats specific for use with electric heating should be used.
- The appliance is not to be used by persons (including children) with reduced physical, sensory, or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction. Please also ensure children do not play with the appliance at any time.
- All electrical connections must conform to the current BS 7671 Wiring Regulations. Final connections to the main electricity supply **MUST** be completed by a Part P qualified electrician and must be connected to an RCD not exceeding 30mA (protected) supply on the consumer unit.
- Symbols on the mat label, have the following meaning:

## Information on how to install our sticky backed underfloor heating systems

The Sticky backed mat systems have all been designed to meet class 2 standards with an earth braid, allowing them to be used on any sub-floor and in any room. There are two layers FEP insulation around the heating



cables making this one of the finest systems available. All the systems have been rigorously tested and surpass European and International standards for use on timber or solid sub-floors. The heating systems are comprised of fixed lengths of heating cable adhered to the mats with a 3m long, class 2 connection cable for easy installation. These systems are designed for use **only under tiled floors**. This appliance is for indoor use only.

## How do I calculate the correct sized heating system?

Simply allow for a 10cm margin around the perimeter of the room and then calculate the remaining floor area in m<sup>2</sup>, from this total you should deduct fixed furniture such as kitchen/bathroom units. The mat should only be laid in open areas so the floor can radiate heat.

## What heating output should I have?

The power depends very much on the heating performance you expect from your system.

150 Watt/m<sup>2</sup> = Floor warming system

It is recommended to use insulation boards to maximise the performance of your underfloor heating.

## What you need to fit your electrical underfloor heating system?

- Correct size kit
- Electric underfloor heating thermostat
- RCD on the supply (Residual Current Device)

We do not guarantee systems that have not been fitted in accordance with these installation instructions or those that endure accidental damage. Only underfloor heating thermostats specific for use with electric heating should be used.

Please note: All electrical connections must conform to the current BS 7671 Wiring Regulations. Final connections to the main electricity supply MUST be completed by a Part P qualified electrician and must be connected to an RCD not exceeding 30mA (protected) supply on the consumer unit.

The appliance is not to be used by persons (including children) with reduced physical, sensory, or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction. Please also ensure children do not play with the appliance at any time.

## Please read the do's and don'ts to ensure your heating system is fitted correctly

### Do

- Carefully read this instruction manual before commencing installation.
- Consult our helpline if you are unsure how to proceed.
- Ensure the system is tested before, during and after installation.
- Plan your mat layout and installation so that any drilling after tiling (e.g. for sanitary ware) will not damage the heating.
- Ensure that the maximum thermal resistance of the floor does not exceed 0.15 [m<sup>2</sup>K/W].
- Wear gloves to prevent irritation from the mesh.
- Ensure that during the installation that no damage is caused by sharp objects etc.
- Maintain a minimum gap of 50mm between wire runs and from conductive parts.
- Ensure the end cap and manufactured joint are under a full bed of adhesive or levelling compound.
- Check that the mat is working immediately before commencing tiling.
- Take care when tiling not to dislodge or damage the heating wire.
- Ensure that the heaters are separated from other heat sources.
- Ensure that the warranty card at the back of the manual is completed and fixed at the main consumer unit along with any plans and electrical test records. As per the current BS7671:2008 17th Edition wiring regulations.
- Use flexible tile adhesive to allow for any small floor movement that may occur or a de-coupling membrane if installing on a wooden sub-floor.

### Do not

- Commence installation on a concrete floor that has not been fully cured.
- Leave any heating wire/mat or the connection cable uncovered by adhesive or levelling compound!
- Install the mat on irregular surfaces such as stairs or up walls.
- Use staples to secure the heating element to the subfloor.
- Shorten the heating element at any time.
- Bend the heating cable under 25mm radius.
- Leave surplus matting rolled up under units or fixtures - **USE THE CORRECT SIZE**
- Run the floor sensor wire or power lead over or under the heating element or close to other heat sources such as hot water pipes.
- **Tape over the end cap or manufactured joint.**
- Commence tiling before testing the mat.
- Switch on the installed mat until 14 days after fitting to allow the tile adhesive to dry completely.
- Install the mat in temperatures less than +5°C.
- Use the heating system to dry out levelling compound or adhesive.
- Attempt a DIY repair if you damage the heater. Contact us.

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NOTE: Delicate floor finishes such as wood or vinyl have a maximum floor surface temperature of 27°C. This temperature must NOT be exceeded. Please contact us for further advice if you wish to install the underfloor heating mat under any floor finishes other than ceramic, quarry or natural stone tiles.

## Read the 11 rules to ensure your heating system is fitted correctly



1. Never cut the heating element wire.
2. Heating elements must be protected by an R.C.D always.
3. Never leave excess heating mat or cable rolled up under units or fixtures (if the mat/ wire is too long, return it to your place of purchase and replace it with a smaller size).
4. Never run the cold leads (connection leads) underneath or across the heating element wires.
5. Never cross or overlap the heating wires or fold the mat back on itself to avoid creasing of the heating element..
6. Do not switch the system on for at least 2 weeks after fitting the floor finish (you need to wait for the adhesives/latex/grout to dry naturally).
7. Do not cut or prepare tiles on top of the fitted heating system. When other work is going on in the room, avoid damage by keeping the heating covered until you are ready for the final floor finish to be put down.
8. Only a qualified electrician should connect the heating element to the mains.
9. Do not forget to install the floor sensor for the thermostat when you install the system.
10. **Do not ever** put tape over the joint at the very end of the mat.
11. The cold tail connection should be laid flat and not bent in any way. Do not leave the connection between the mat and the connection wire exposed – **Always cover the connection with adhesive/levelling compound.**

### Components included in your underfloor heating kit:

- Sticky backed mat
- Installation manual

### Additional components needed as part of your underfloor heating installation:

- We recommend the use of a digital multi-meter set to a range of 0-2 K ohms for testing.
- Any compatible underfloor heating Thermostat with a floor sensor
- 30mA Residual Current Device (RCD) fitted on the consumer unit
- Electrical housing, back boxes and junction boxes. (Back box for the thermostat must be at least 35mm deep)

# General Instructions

## Step 1. Prepare sub-floor and electrics

### a. Surface Preparation

The installer should prepare the floor in accordance with modern building regulations as if they were laying ordinary floor tiles. They should ensure that the floor surface is completely smooth and flat and that loose floorboards are repaired.

You will need to make a groove in the sub floor for the cold lead connection joint, as this is slightly thicker than the heating cables and must be covered with adhesive. Only do this once the position of the mat has been finalised. We recommend the application of an SBR primer over the sub-floor especially if installing with self-adhesive mats or tape so the system sticks adequately.

#### On wooden sub-floors:

It is recommended you prime the floor using a SBR primer. Always use good quality flexible adhesives and check with the supplier that they are suitable for use on wooden subfloors.

If installing on a de-coupling membrane, always follow the advice from the manufacturer.

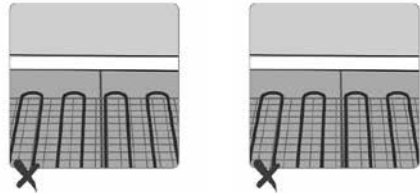
#### Concrete/screeded sub-floors:

Again, it's a good idea to prime the floor. Always use good quality flexible adhesives.

### Insulation/Tile backer boards

Use the same installation process as on wooden sub-floors.

If the subfloor is a **concrete slab with an expansion joint**, the heating mat should be positioned so that it does not cover the joint.



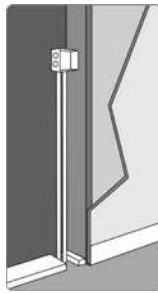
### b. Electrical preparation

Before laying the heating system, a flush mounted deep electrical box should be installed, this is where the cold leads from the heating mat and the wiring from the controls can be connected. If installing the system in a bathroom, the regulations stipulate that the connections/controls must not be sited within the room. Usually it is possible to place them on a wall outside the room (as with a light switch). All wiring should be chased into the wall and protected by conduit or trunking.

*Stationary appliances not fitted with means for disconnection from the supply mains having a contact separation in all poles that provide full disconnection under overvoltage category III, the instructions state that means for disconnection must be incorporated in the fixed wiring in accordance with the wiring rules.*

The mat must be connected to power mains through a double pole circuit breaker of suitable rating integrated into the fixed wiring system with opening contacts at all poles. The gap between the circuit breaker contacts at all poles must not be less than 3 mm.

A 13amp spur is, in most cases, enough. But to calculate the exact loading in amps, there is a simple calculation. Take the total area in m<sup>2</sup> of the heating mat and multiply it by the power rating of the mat, this gives the heating output in watts. To work out the loading, simply divide this amount by the volts. For example, for an 8m<sup>2</sup> UFH 160 watts/m<sup>2</sup> mat.  $8(\text{m}^2) \times 160 \text{ watts} = 1280 \text{ (watts)}$  divide by 230(volts) = 5.57 amps.



the installation/before the tiles are put down. To take a reading set your meter to the ohms position on the lowest setting (normally 8000 or 20000 K/ohms). Hold one of the probes on the blue centre cable and one on the black centre cable, the reading obtained should be as shown on the label. You have now completed the continuity test. There is a possibility of a degree of variance in the readings that you may take in the course of the installation, if this is not too significant (5% either way) you should not worry too much as it can be affected by moisture and other factors. We recommend that you test the floor sensor with an ohm reading (generally 8 to 20 ohms). The sensor is covered by the thermostat guarantee (usually 3 years).

Also, an insulation test should be done by checking for resistance between the conductor (blue or black cable) and the earth braid - with the meter on its highest setting (2M Ohms), one probe on either the blue or black cable and the other probe on the earth braid. Do not hold the probes on with your fingers during this test, as this could affect the result. Any resistance should be greater than 2M Ohms, and therefore not register on the meter. Most multi-meters will read as "1".

Fill in your test readings at the back of this booklet.

## Step 2. Now test the system (resistance)



We recommend that you test the system resistance before you start the installation, then as you finish

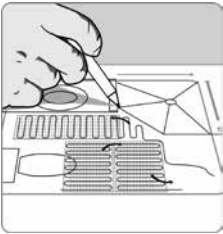


### Step 3. Installing your underfloor heating

If installing our wire system, follow the separate instruction sheet for wire now.

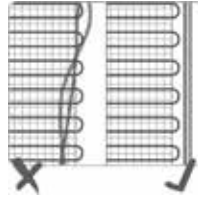
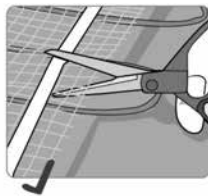
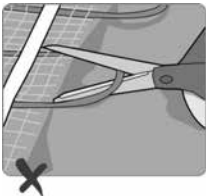
#### Installing your sticky backed mat system

The mats are never laid beneath permanent furniture (cupboards or bathroom fixtures), therefore, we recommend that you draw up a detailed plan of the areas where the mats will be before you carry out the installation. Decide where you would like the mats to be and mark them out on the subfloor, *back to the control*.



Plan the installation and chalk where each run should go to ensure you have the correct size system. Now

start to lay the mat taking care not to cut or damage the mat with sharp tools. Wear soft-soled shoes throughout.

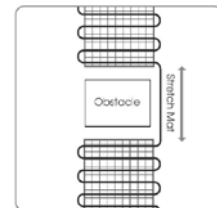
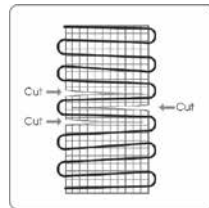
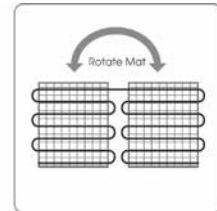
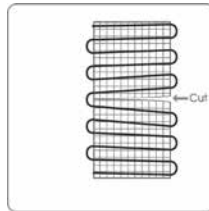
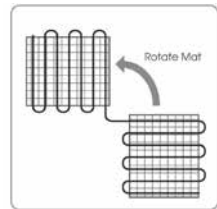
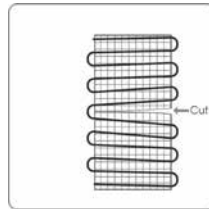


Never join the heating element wires or cross the cold leads underneath or on top of the mats.

Our mats have a fully adhesive sticky backing to stick to the subfloor.

#### Our mats are single lead connection sticky backed mats

Start with the cold lead (connection lead) as near to the electrical spur as possible. Roll the mat away from you to the end of the area making any cuts necessary to avoid

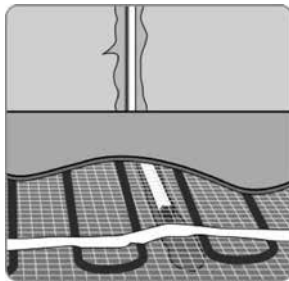


furniture. Once you reach the end of the room, cut across the mat backing, making a wall cut and roll the mat back towards you. Keep a space between the runs of mat of no less than 3cm apart. Continue until the desired area is covered. The sub floor must be clean and free from any dust or debris. We recommend a layer of floor primer is applied to ensure the adhesive works effectively.

If more than one mat is used the mats must be connected in parallel (all cables brought back to the control) and not connected to each other end to end in series.

#### Step 4. Plan where to put the floor sensor (included with underfloor thermostats)

The floor sensor will be in the thermostat box. It is installed about 3-4 cm from the heating cable, care must be taken to ensure that the temperature sensor does not touch the heating elements, this can be achieved by working out the placement of the heating cable prior to fitting the sensor (you will only need a floor sensor if you are fitting a floor thermostat).

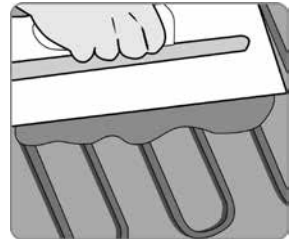


When positioning the sensor try to avoid hot water pipes in the floor or any draughty places such as external doorways as this may affect the thermostat. If required, the sensor lead can be extended using twin-flex cable.

Ensure that the sensor is installed **in-between element wires**. The sensor tip must not be placed directly under an element wire. This is to ensure that the average heating temperature is measured, and not the temperature of the heating element.

#### Step 5. Now cover the cables

Now the mat is rigidly fixed to the subfloor we highly recommend that you cover the



cable with a thin layer of flexible levelling compound or flexible tile adhesive. Other underfloor heating companies do not suggest this, but we feel it is essential to avoid the possibility of damage occurring to the heating elements. Around 97% of damage caused to heating systems is due to the lack of any protection and cutting this out can cause problems later. We suggest testing the system again at this stage. Check with your supplier that the adhesive is suitable for use with the subfloor.

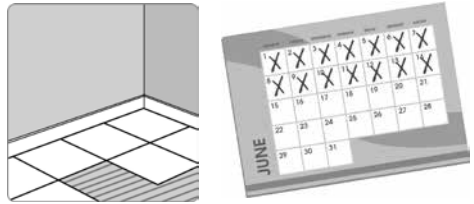
## Step 6. Connecting the system

Now a qualified electrician should make the final connections in accordance with IEC guidelines. It is suggested that you use a connection box if more than one system is being connected to the device. The cold leads on the heating cables are not polarised so either can be used as positive/live, however normal practice is to make black or brown positive and blue negative. The cables are of co-axial construction and so have a braided earth screen running all the way through. This is a safety feature and the earth screen must be linked together and connected to the earthing point. All our control units (timer/thermostats) have their own manufacturers wiring diagrams/instructions enclosed in the packaging. Remember the heating units must be supplied through a residual device (RCD) having a rated residual operating current not exceeding 30mA.

Thermostats are normally rated at 16 amps, if installing more than one mat make sure the overall wattage doesn't exceed 3600 watts.

## Step 7. Tiling

Now you can lay the floor tiles as normal. Remember to leave all adhesives to dry naturally, we would recommend waiting for two weeks before turning the heating system on. Increase the temperature at a rate of 1 degree per day until the desired temperature is reached.



If any tiles need to be taken up for any reason, we recommend that extreme care is taken to avoid damaging the heating system.

# Congratulations!

You have installed your underfloor heating system.

Fill in the test cards at the back of this booklet and attach your receipt. This will now act as your guarantee and will be used for reference in the unlikely event of the system malfunctioning.

Should you experience any problems please refer to the troubleshooting guide below before you contact our help-line.

If the readings were accurate during the installation, the system will be okay unless accidental damage has occurred during tiling. Should you experience any problems we recommend you check the following.

1. The circuit breaker or fuse is functioning and delivers the power through the thermostat to the heating element.
2. Make sure the RCD has not tripped. If it is a dedicated RCD and it has tripped there is a possibility there could be damage to the cable. Reset the RCD (using the reset button) and, if it trips again contact the customer help-line. NEVER BYPASS THE RCD.
3. Check the thermostat is programmed correctly and is switching on. There should be a light on your control to indicate that it is functioning. If the light is on and it is still not functioning, check you have allowed enough time for the floor to heat up.

Uninsulated concrete floor	1 hour
Wooden sub-floor	30 minutes
Insulated tile backer boards	20 Minutes

These are approximate times and depend on the thickness of the tiles, concrete and insulation that has been put down. If it is the first time you are turning the heating on it can take up to 24 hours for the heat to come through.

If your floor is still not warming up, call the customer helpline and you can speak to one of our engineers.

## Underfloor Heating - Warranty

We guarantee all our electrical underfloor heating systems for 30 years from date of purchase against any manufacturing defects. This warranty covers the repair/replacement of the underfloor heating systems and any associated costs at the discretion of the manufacturer. The ancillary products that we offer to compliment our underfloor heating range are covered by a separate manufacturer warranty (timer/thermostats/RCD's).

Our warranty is subject to the following conditions:

- The warranty is dependent on the ohm's readings on the back of this booklet being completed fully and properly.
- We require proof of purchase to validate the warranty. Therefore, we ask that you retain your invoice, however, if there has been any default in payment for the goods or installation then the warranty is automatically null and void.
- The heating system must always be covered by an RCD (Residual Current Device).
- The system must be fitted in accordance with our installation instructions; failure to install the heating mats in accordance with our installation instructions will invalidate the warranty.
- The warranty does not guarantee mats that endure accidental damage before, during or after installation. If an engineer required to attend site to carry out inspections and subsequent repairs to heating systems and the faults are found to be caused by anything other than a manufacturing defect, then we have the right to charge a fair sum for all works carried out.
- The warranty does not cover installations where a qualified electrician has not carried out the electrical connection.

We recommend drawing the layout of the heating element directly after the installation. Please use this space to accurately indicate on the drawing where the mat is laid and where you have placed the cold leads/ connection cables and floor sensor. Alternatively, you could take a photograph of the installation.

# Test report:

Do not install the mat if the temperature is less than + 5°C

Pay attention to the installation instructions.

Take care not to damage the cable.

**Ensure that the warranty card at the back of the manual is completed and fixed at the main consumer unit along with any plans and electrical test records. As per the current BS7671:2008 17th Edition wiring regulations.**

Name:	
Address	
Purchased from:	
Date Purchased:	
Ohms Reading at start:	
Ohms reading when mats installed:	
Ohms reading when tiles installed:	
Attach receipt	

**WARNING:** Your Underfloor heating has been designed so that installation is quick and straight forward, but as with all electrical systems, certain procedures must be strictly followed. Please ensure that you have the correct heater(s) for the area you wish to heat. We accept no liability, expressed or implied, for any loss or consequential damage suffered as a result of installations which in any way contravene the instructions. It is important that before, during and after installation that all requirements are met and understood. If the instructions are followed, you should have no problems. If you do require help at any stage, please contact our helpline: 0800 772 0752.







**Please contact:**

[info@undertileheating.co.uk](mailto:info@undertileheating.co.uk) | **0800 772 0752**